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D2600-3-BENT-RH
Job Sheet 176625



Part No: D2600-3-BENT-RH

Job Qty: 10 ea

Part Name: Extrusion Bent RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D2750 REV G SHEET 4, D2600 REV E SHEET 2 IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/11/18	0.00	0.00	Start Up Skid tubes-3		MBG DD
100	CNC Bend Skid tubes	10 pcs		5/11/18	0.23	4.98	CNC Bend Skid tube		MBG DD
110	QC	10 pcs		5/11/18	0.00	0.00	QC5		DE
120	Packaging	10 pcs		5/11/18	0.00	0.00	Packaging3-1		DE
130	QC21-SA	10 Ea		5/11/18	0.00	0.00	QC21		DE

Part Op 100 - Pick qty 1 D2600-3-130 extrusion 1-Deburr one end of extrusion 2-Bend using CNC bending machine as per
Descriptions: program 2750.C and Folio 14 use bending aid DT9635 3- cut fwd end of tube as per dwg D2750 4- cut aft end of tube as
per dwg D2750
120 - LOCATION :LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-130	Extrusion Round 3" 350	10 Ea (1 ea)	90-Start up Operation	5046305

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2600-3-130	10	97	0

Part Specifications

Specifications could not be found.

Plex 4/26/18 1:32 PM Dart.lajeunesse.marie

ml 17jun 2019

Entered: _____ Date: _____ WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 19-7141

Route update only



Job: 176625		DISPOSITION		DEPARTMENT/PROCESS					
Part No. P2600-3-RENT-RH		Rework ☐ Scrap ☐ Use-as-is ☒		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☒ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: 18/6/17	Sequence #: 100	QTY Affected: 1		MRB (QSI042)					
Description Work Order Deviation		Disposition							
Tube length/angle correct of tolerance on two parts: 27.2° angle & 112.5" long 27.2° angle & 112.4 long.		Acceptable. will not cause fit issue.		Completed By IMP 12 14/6/17 Lead hand / Supervisor Jesse White 18-06-11 QC / QA Coordinator PD 18.07.05					
Root Cause		FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☒ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☒ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	